



Safe Operating Procedures

CHANGING BEER KEGS

***UNTRAINED PERSONS ARE
NOT PERMITTED TO
CHANGE KEGS***

Possible Injuries

High pressure gas is used in kegs. Gas must always be turned off at the regulator on the supply cylinder before conducting the following operations.

Safe Procedure

1. To disconnect an empty keg:
 - a. Ensure the gas is turned off at the cylinder gas regulator.
 - b. Move the keg coupler handle to the upright (OFF) position.
 - c. Slide keg coupler off the keg valve.
 - d. Replace the empty keg with a full keg.
2. To connect a new keg:
 - a. Ensure the gas is turned off at the cylinder gas regulator.
 - b. Ensure the keg coupler handle is in the upright (OFF) position.
 - c. Align the base of coupler with the side of the keg valve.
 - d. Slide keg coupler onto the keg valve.
 - e. Press the handle downward (ON).
 - f. Turn on the gas at the regulator to allow gas to enter the keg and beer to flow out of the keg (300 kPa).

Trainee:

I have completed this SOP:

Signature: _____

Date: _____

Trainer:

Signature: _____

Date: _____